

# Work Order ID 73219

Friday, August 26, 2011 10:25:48 AM



Page 1

|                |                 |            |      |       |               |  |
|----------------|-----------------|------------|------|-------|---------------|--|
| Item ID:       | D3136-043       | Accept     |      | Setup | Start         |  |
| Revision ID:   |                 |            |      |       | Stop          |  |
| Item Name:     | Window Assembly |            |      |       |               |  |
| Start Date:    | 8/26/2011       | Start Qty: | 4.00 |       | Cust Item ID: |  |
| Required Date: | 9/9/2011        | Req'd Qty: | 4.00 |       | Customer:     |  |
| Reference:     |                 |            |      |       |               |  |

|            |               |           |       |                 |            |  |       |  |     |       |  |
|------------|---------------|-----------|-------|-----------------|------------|--|-------|--|-----|-------|--|
| Approvals: | Process Plan: | <u>CL</u> | Date: | <u>11/08/26</u> | Tooling:   |  | Date: |  | Run | Start |  |
|            | QC:           |           | Date: |                 | SPC (Y/N): |  | Date: |  |     | Stop  |  |

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| <b>Draw Nbr</b>                | <b>Revision Nbr</b>      |                      |         |        |              |               |               |                  |                |
| D3136                          | Rev E                    |                      |         |        |              |               |               |                  |                |

|                                   |                       |      |  |  |  |  |  |  |  |
|-----------------------------------|-----------------------|------|--|--|--|--|--|--|--|
| 100                               |                       | 0.00 |  |  |  |  |  |  |  |
|                                   | FLOW WATER JET        |      |  |  |  |  |  |  |  |
| Waterjet                          | Memo                  | 0.00 |  |  |  |  |  |  |  |
| FLOW CNC Waterjet                 | 1-Cut as per Dwg      |      |  |  |  |  |  |  |  |
| <u>1/8" <del>steel</del> poly</u> | Dwg Rev: <u>F</u>     |      |  |  |  |  |  |  |  |
|                                   | Prog Rev: <u>F</u>    |      |  |  |  |  |  |  |  |
|                                   | 2-Deburr if necessary |      |  |  |  |  |  |  |  |

B11-9-28  
B11-9-29

(6)

|                 |   |      |  |  |  |  |  |  |  |
|-----------------|---|------|--|--|--|--|--|--|--|
| 110             |   | 0.00 |  |  |  |  |  |  |  |
|                 | QC2- Inspect parts off machine FAI/FAIB |      |  |  |  |  |  |  |  |
| QC              | Memo                                    | 0.00 |  |  |  |  |  |  |  |
| Quality Control |   |      |  |  |  |  |  |  |  |

B11-9-28  
B11-9-29

(6)

|                 |                                   |      |  |  |  |  |  |  |  |
|-----------------|-----------------------------------|------|--|--|--|--|--|--|--|
| 120             |                                   | 0.00 |  |  |  |  |  |  |  |
|                 | QC8- Inspect parts - second check |      |  |  |  |  |  |  |  |
| QC              | Memo                              | 0.00 |  |  |  |  |  |  |  |
| Quality Control |                                   |      |  |  |  |  |  |  |  |

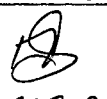
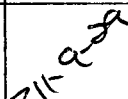
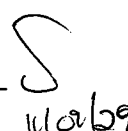
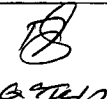
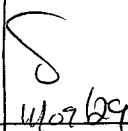


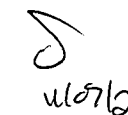

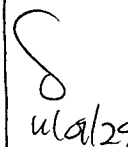
Sulcis

(10)

| W/O: 73219 |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE       | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|            |      |                    |    |      |     |                                     |                          |
|            |      |                    |    |      |     |                                     |                          |

Part No: D3136-043 PAR #: \_\_\_\_\_ Fault Category: Small Fab/water Jet NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: Scrap Disposition: Scrap QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR:     |      | WORK ORDER NON-CONFORMANCE (NCR)  |   |  |   |   |   |   |
|----------|------|---|---|--|---|---|---|---|
| DATE     | STEP | Description of NC<br>Section A  | Corrective Action Section B   |  |   | Verification<br>Section C   | Approval<br>Chief Eng   | Approval<br>QC Inspector  |
|          |      |   | Initial<br>Chief Eng  | Action Description<br>Chief Eng                      | Sign &<br>Date  |   |   |   |
| 11/05/29 | #100 | Operator on water Jet uses the incorrect mat. He pulled M here on not MACHINES. R.C. has. didn't pay attention to Day or who. |    | → Scrap + Destroy qty x6 Parts with wrong mat. 11932 |    |   |    |   |
|          |      | (Drawing is close + who is correct).  |  | Re cut using correct mat. M 117324 qty x —           |  |  |  |  |
|          |      |   |   |  |   |   |   |   |

NOTE: Date & initial all entries

**Work Order ID 73219**

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Page 2

Item ID: D3136-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Window Assembly

Start Date: 8/26/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

130

0.00



THERMOFORMING MACHINE

Thermoform

Memo

0.00

Thermoforming Machine

1-Thermoform as per Dwg D3136 and Folio FTA002

Dwg Rev. AKFolio Rev. C2- Engrave Part # and Batch # , and affix labels  
(D3136-3)

86

42

11/10/03

140

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

oh

11/10/03

150

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Sulidos

(46)

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 73219**

Friday, August 26, 2011 10:25:48 AM



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Item ID: D3136-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Window Assembly

Start Date: 8/26/2011 Start Qty: 4.00



Cust Item ID:

Required Date: 9/9/2011 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

| Sequence ID/<br>Work Center ID                 | Operation<br>Description  | Set Up/<br>Run Hours | Tool ID | Tool #     | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--|---|----------------------|---------|------------|--------------|---------------|---------------|------------------|----------------|
| 160<br><br>Thermoform<br>Thermoforming Machine | HAND FINISHING THERMOFORMING<br><br>Memo<br>Water sand and buff to remove scratches as required                   | 0.00<br><br>0.00     |         |            |              | x 6.          |               |                  | Dh<br>11/10/05 |
| 170<br><br>QC<br>Quality Control               | QC5- Inspect part completeness to step on W/O<br><br>Memo<br>Inspect edge and window deformation, wrap in plastic | 0.00<br><br>0.00     |         | S 11/10/05 |              | (6)           |               |                  |                |
| 180<br><br>Packaging<br>Packaging              | Identify as per dwg & Stock Location: ST 216<br><br>Memo  | 0.00<br><br>0.00     |         |            |              | (6)           | 8011-10-5     |                  |                |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



**Work Order ID 73219**


Friday, August 26, 2011 10:25:48 AM



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Item ID: D3136-043 Accept  Setup Start   
Revision ID: Stop   
Item Name: Window Assembly  
Start Date: 8/26/2011 Start Qty: 4.00  Cust Item ID:  
Required Date: 9/9/2011 Req'd Qty: 4.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

| Sequence ID/<br>Work Center ID   | Operation<br>Description                    | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 190<br> | QC21- Final Inspection - Work Order Release | 0.00                 |         |        |              |               |               |                  |                |
| QC<br>Quality Control  | Memo  | 0.00                 |         |        |              |               |               |                  |                |

Handwritten notes: 11/10/6, MS, 11-10-6

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

Friday, August 26, 2011 10:25:46 AM

Page 1

Work Order ID: 73219

Parent Item: D3136-043

Parent Item Name: Window Assembly



Start Date: 8/26/2011

Required Date: 9/9/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 04.02.04 New issue KJ/DS  
 IPP Rev.B 07.05.29 Thermoform in-house DL  
 IPP rev C 07.09.28 Rev E dwg EC verified by:DD IPP Rev:D  
 10.06.24 added note in qc5 seq 170 DD verf:EC

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|         |  |              |    |  |  |     |      |          |   |   |  |  |  |
|---------|--|--------------|----|--|--|-----|------|----------|---|---|--|--|--|
| D3108-9 |  | Manufactured | No |  |  | 100 | Each | 606.0000 | 2 | 8 |  |  |  |
|         |  |              |    |  |  |     |      |          |   |   |  |  |  |
| Decal   |  |              |    |  |  |     |      |          |   |   |  |  |  |

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| ST033    | 606     |          |
| 34554    | 106     |          |
| 46546    | 500     |          |

|                        |  |           |    |  |  |     |    |          |     |      |  |  |  |
|------------------------|--|-----------|----|--|--|-----|----|----------|-----|------|--|--|--|
| MACRLICS.125           |  | Purchased | No |  |  | 170 | sf | 233.0934 | 3.9 | 15.6 |  |  |  |
|                        |  |           |    |  |  |     |    |          |     |      |  |  |  |
| 1/8" Polycast II Sheet |  |           |    |  |  |     |    |          |     |      |  |  |  |

| Location | Loc Qty  | Loc Code |
|----------|----------|----------|
| MAT      | 133.8467 |          |
| 117431   | 133.8467 |          |
| MAT018   | 96.2467  |          |
| 117324   | 43.7667  |          |
| 117340   | 52.48    |          |
| MAT019   | 3        |          |
| 115338   | 3        |          |

DL

11/10/03

12.

32.

B11-9-28

B11-9-28

6

117324

~~117324~~

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



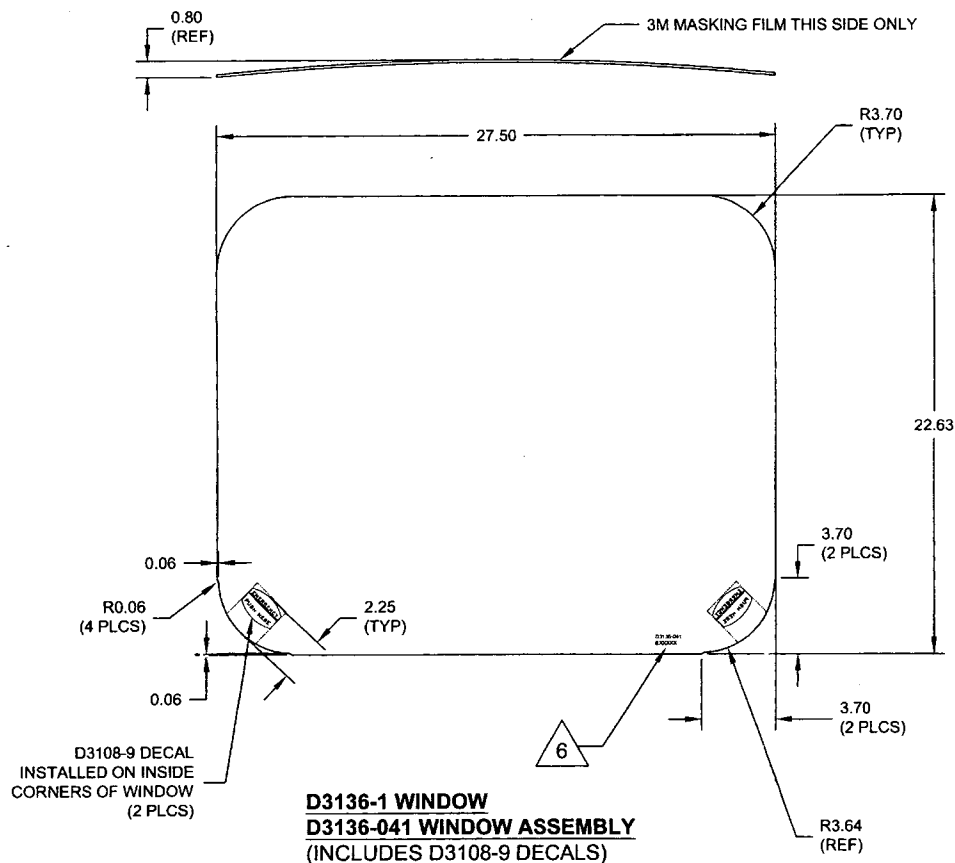
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# **NOTES:**

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) REMOVE SHARP EDGES
- 6) IDENTIFICATION: ENGRAVE P/N "D3136-041" AND B/N ON LOWER EDGE  
USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"
- 7) WEIGHT: 2.98 +/- 0.66 LBS
- 8) FORMING PROCESS: a) HEAT LARGER PIECE TO 250° F  
b) DRAPE OVER D3136-T1 MOLD & CLAMP  
c) LEAVE FOR 2 HOURS COVERED WITH INSULATED BLANKETS

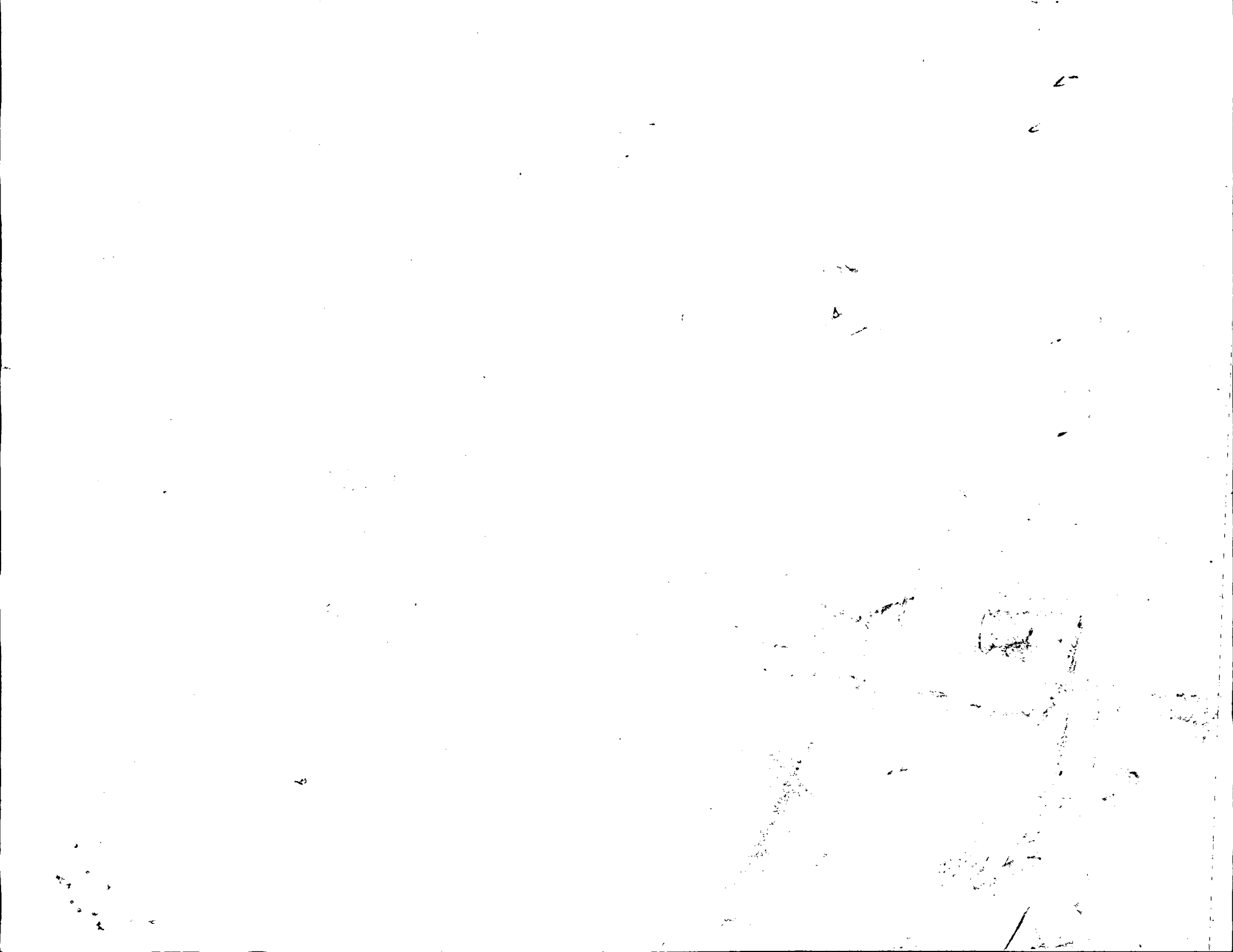
MOLD PER  
DART TOOL  
DT3136-T1

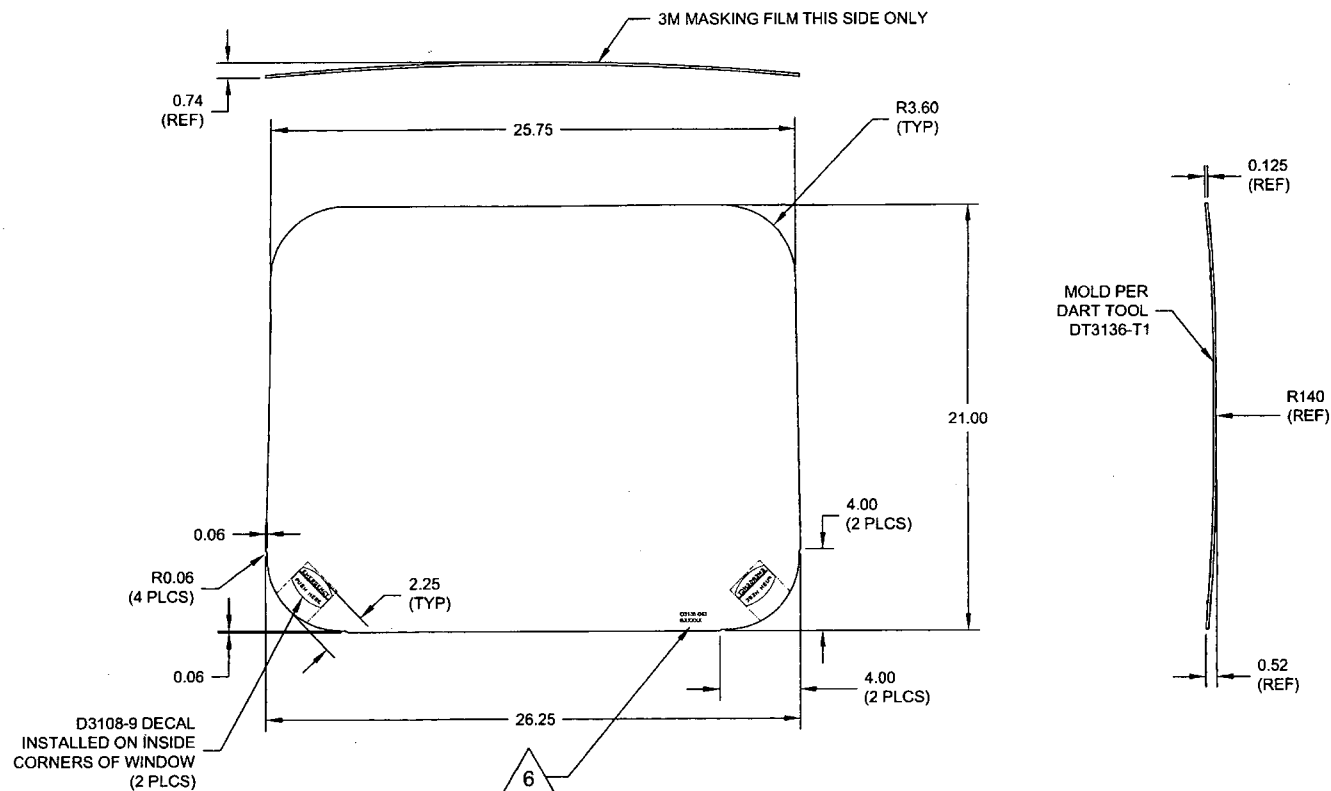
SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 73219

RELEASED  
07.09.22

| E          | REMOVE TRIM NOTE               | DC | 07.09.10 |
|------------|--------------------------------|----|----------|
| D          | UPDATED MATERIAL NOTES         | RF | 05.12.01 |
| C          | ADDED FORMING & ENGRAVING SPEC | KJ | 04.05.05 |
| B          | ADDED D3136-3 AND D3136-043    | RF | 04.01.21 |
| A          | NEW ISSUE                      | DS | 02.04.18 |
| REV.       | DESCRIPTION                    | BY | DATE     |
| DESIGN     |                                |    |          |
| DRAWN      |                                |    |          |
| CHECKED    |                                |    |          |
| MFG. APPR. |                                |    |          |
| APPROVED   |                                |    |          |
| DE APPR.   |                                |    |          |
| DATE       | 07.09.10                       |    |          |

|   |                        |
|---|------------------------|
| <b>DART AEROSPACE LTD</b><br>HAWKESBURY, ONTARIO, CANADA  |                        |
| DRAWING NO.<br>D3136  | REV. E<br>SHEET 1 OF 2 |
| TITLE<br>WINDOW ASSEMBLY  | SCALE<br>1:6           |
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**D3136-3 WINDOW**  
**D3136-043 WINDOW ASSEMBLY**  
 (INCLUDES D3108-9 DECALS)

**NOTES:**

- 1) MATERIAL: POLYCAST II CLEAR ACRYLIC SHEET PER MIL-P-5425 OR PLEXIGLAS G  
 CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) REMOVE SHARP EDGES
- 6) IDENTIFICATION: ENGRAVE P/N "D3136-043" AND B/N ON LOWER EDGE  
 USE 0.125" HIGH LETTERS TO MAXIMUM DEPTH OF 0.005"
- 7) WEIGHT: 2.61 +/- 0.58 LBS
- 8) FORMING PROCESS: a) HEAT LARGER PIECE TO 250° F  
 b) DRAPE OVER D3136-T1 MOLD & CLAMP  
 c) LEAVE FOR 2 HOURS COVERED WITH INSULATED BLANKETS

**RELEASED**  
 07.09.22

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|---|---|--|--------------|
| DESIGN  |  | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN   |  | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED   |  | DRAWING NO.                            | REV. E       |
| MFG. APPR.  |  | D3136                                  | SHEET 2 OF 2 |
| APPROVED  |  | TITLE                                  | SCALE        |
| DE APPR.  |  | WINDOW ASSEMBLY                        | 1:6          |
| DATE  | 07.09.10  | COPYRIGHT © 2002 BY DART AEROSPACE LTD |              |
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